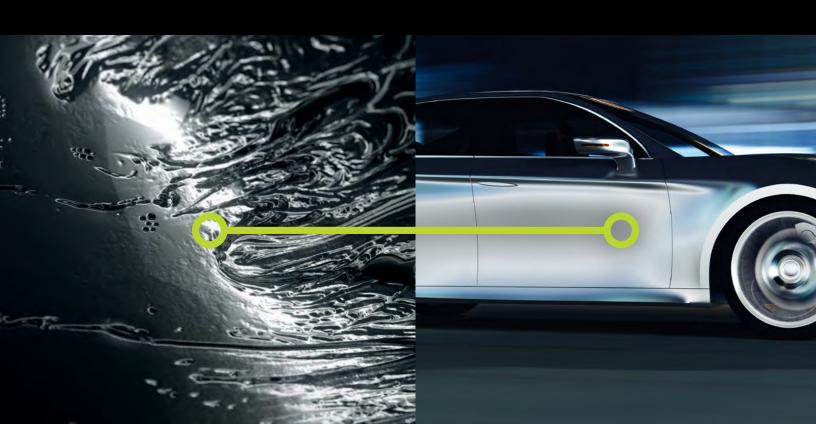


FROM SCIENCE TO SHINE ™

# PAINT + COATINGS

Product Data and Selection Guide: North America



We transform raw materials from science to shine, beautifying the products of our customers throughout the world.

### We are Silberline.

Silberline thrives on a passion for innovation in creating the finest aluminum pigments for the brightest, most appealing effects possible. We are equally committed to supporting a balanced environment by seeking sustainable solutions in all we do.

Silberline's many lines of aluminum pigments can be used in coatings for applications as diverse as automotive, plastics, graphics arts and general industrial. With a wide range of particle sizes, geometry and delivery form options, the possibilities for applying our products are as limitless as your imagination.

PIGMENT SERIES  Suitable	Automotive Solventborne DEM	Automotive Waterborne OEM	Automotive Solventborne Refinish	Automotive Waterborne Refinish	Automotive Parts and Accessories	Wheels	Automotive Interior	Solventborne Industrial Coatings	Waterborne Industrial Coatings	Can Coatings	Powder Coatings
A Series											
AQUA PASTE®											
AQUASIL®											
AQUAVEX®											
AQUAVEX AD											
AQUAVEX AD Premier											
Dedusted Flake											
ETERNABRITE®											
ETERNABRITE Premier											
SILBERCOTE® AQ											
SILBERCOTE AQ Liquid Metal											
SILBERCOTE AQ X-treme											
SILBERCOTE AQ Star											
SILBERCOTE PC Elite											
SILBERCOTE PC-X											
SILBERCOTE PC-XS											
SILBERCOTE Y											
SILBERCOTE Z											
SILVER STAR®											
SILVET®											
SPARKLE SILVET®											
SPARKLE SILVER®											
SPARKLE SILVER Premier											
SPARKLE SILVER ULTRA®											
SPARKLE SILVER Elite											
SPARKLE SILVER X-treme											
SPARKLE SILVER ULTRA Liquid Metal											
SPARKLE SILVER Elite Liquid Metal											
Standard											
STARBRITE®											
STARBRITE Reveal											
STARBRITE Reveal AQ											
TUFFLAKE®											
TUFFLAKE Premier											



### ALUMINUM PIGMENTS FOR WATERBORNE COATINGS

Silberline has developed several unique passivation technologies, each with a level of sophistication and performance that is tailored to meet legislative requirements for waterborne coatings. Various chemistries have been developed to optimize the interaction with the aluminum flake surface, imparting outstanding performance and stability while maintaining optimum aesthetics. Silberline can apply its passivation technology to any traditional aluminum pigment we manufacture, resulting in a wide range of possible metallic effects. In addition, each batch of passivated aluminum pigment is tested and approved for gassing stability prior to shipment.

Passivated Aluminum	Paste for Waterbo	rne Coatings			
Family	Percentage Non-volatile by Weight	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier	Passivation
AQUA PASTE					
AQUA PASTE 5500-C43	57.0	14	0.10	MS/HA/GE	PHS
AQUA PASTE 554-C33	63.0	16	0.10	MS/HA/GE	PHS
AQUA PASTE 354-C23	64.0	24	0.10	MS/HA/GE	PHS
AQUA PASTE 3130-C23	64.0	36	0.10	MS/HA/GE	PHS
AQUASIL WATERBORNE LEA	AFING				
AQUASIL BP 205	68.0	15	1.00	MS/HA/NE/GE	PHS/SF
AQUASIL WATERBORNE NO	N-LEAFING				
AQUASIL BP SN	63.0	14	1.00	MS/HA/NE/GE	PHS/SF
AQUASIL BP 5500	62.0	14	0.10	MS/HA/NE/GE	PHS/SF
AQUASIL BP SO	63.0	17	1.00	MS/HA/NE/GE	PHS/SF
AQUASIL BP 3500	63.0	27	2.00	MS/HA/NE/GE	PHS/SF
AQUASIL BP 3641	68.0	31	1.00	MS/HA/NE/GE	PHS/SF
AQUASIL BP 3622	78.0	35	1.00	MS/HA/NE/GE	PHS/SF

Abbreviations: GE (Glycol Ether); HA (High Aromatic); MS (Mineral Spirits); NE (Nitroethane); PHS (Phosphate); SF (Surfactant)

AQUA PASTE - Easy dispersion in co-solvent and provides excellent gassing resistance and stability in waterborne systems. This line includes a combination of solvents useful for formulating in waterborne applications. Silberline's AQUA PASTE inorganic passivation technology is applicable to traditional corn flake and silver dollar aluminum flake pigments.

AQUASIL - Specifically created for aqueous architectural and industrial maintenance coatings. This line of products offers a cost-effective alternative for achieving stability and system compatibility with a broad range of coating vehicles, while offering aesthetics to meet virtually any formulating requirement.

<sup>\*</sup>Maximum percentage retained 200 mesh

#### **Inhibited Aluminum Paste for Waterborne Coatings** Percentage Non-volatile D (50%) Solvent Surface Family by Weight Microns Geometry Carrier Treatment SILBERCOTE AQ SILBERCOTE AQ E5000-F3X 50.0 15 Corn Flake GE Silica SILBERCOTE AQ E2169-F3X 50.0 15 Corn Flake GE Silica SILBERCOTE AQ E666-F2X 50.0 20 Corn Flake GE Silica SILBERCOTE AQ 3500-F2X 50.0 28 Corn Flake GE Silica SILBERCOTE AQ 3130-F1X 58.0 36 Corn Flake GE Silica SILBERCOTE AQ E2140-F3X 50.0 14 Silver Dollar GE Silica SILBERCOTE AQ E554-F2X 50.0 17 Silver Dollar GE Silica SILBERCOTE AQ E2154-F2X 50.0 18 Silver Dollar GE Silica SILBERCOTE AQ E354-F3X Silver Dollar Silica 58.0 26 GE SILBERCOTE AQ Liquid Metal 011 60.0 11 Silver Dollar GE Silica SILBERCOTE AQ Liquid Metal 020 60.0 20 Silver Dollar GE Silica SILBERCOTE AQ Elite Liquid Metal 011 11 60.0 Silver Dollar GE Silica SILBERCOTE AQ Elite Liquid Metal 015 60.0 15 Silver Dollar GE Silica 15 SILBERCOTE AQ X-treme 15 55.0 Silver Dollar GE Silica SILBERCOTE AQ X-treme 17 55.0 17 Silver Dollar GE Silica Silver Dollar SILBERCOTE AQ X-treme 19 55.0 19 GE Silica SILBERCOTE AQ X-treme 20 60.0 20 Silver Dollar GE Silica SILBERCOTE AQ Star 010 60.0 10 Silver Dollar Silica GE SILBERCOTE AQ Star 012 60.0 12 Silver Dollar GE Silica SILBERCOTE AQ Star 015 60.0 16 Silver Dollar GE Silica SILBERCOTE AQ Star 018 60.0 Silver Dollar Silica 18 GE SILBERCOTE AQ Star 022 60.0 22 Silver Dollar GE Silica SILBERCOTE AQ Elite 010 60.0 10 Silver Dollar GE Silica SILBERCOTE AQ Elite 012 60.0 12 Silver Dollar Silica GE SILBERCOTE AQ Elite 014 60.0 14 Silver Dollar GE Silica

Abbreviation: GE (Glycol Ether)

SILBERCOTE AQ - Passivated aluminum pigments use advanced technology to encapsulate each individual flake of aluminum with a uniform, coherent and protective layer of silica. The result is a pigment with excellent gassing resistance and stability in a wide range of metallic effects. Easily dispersed into water/ co-solvent while providing excellent adhesion. The treatment can be applied to both corn flake and silver dollar aluminum pigments and has been found to also enhance the circulation stability of the pigment while maintaining the flake integrity, shape and coloristic properties.

#### Passivated Aluminum Pigments for Waterborne Coatings Percentage Non-volatile D (50%) Aluminum by Weight Content **Passivation** Family Microns Geometry Type Carrier **AQUAVEX AQUAVEX L 010** 98.5 10 Corn Flake Leafing SF 80 Advanced Phosphate Corn Flake Non-leafing **AQUAVEX NL 010** 98.5 10 SF 80 Advanced Phosphate Corn Flake **AQUAVEX NL 013** 98.5 13 Non-leafing SF 80 Advanced Phosphate **AQUAVEX NL 015** Corn Flake 80 Advanced 98.5 15 Non-leafing SF Phosphate **AQUAVEX NL Premier 011** 98.5 12 Silver Dollar Non-leafing SF 80 Advanced Phosphate Non-leafing **AQUAVEX NL Premier 016** 98.5 16 Silver Dollar 80 Advanced SF Phosphate **AQUAVEX AD 010** 98.5 10 Corn Flake SF 75 PHS Non-leafing **AQUAVEX AD 013** 98.5 13 Corn Flake Non-leafing SF 75 PHS **AQUAVEX AD 015** 98.5 15 Corn Flake Non-leafing SF 75 PHS **AQUAVEX AD Premier 011** 98.5 11 Silver Dollar Non-leafing SF 75 PHS

Abbreviation: PHS (Phosphate); SF (Surfactant)

AQUAVEX - Passivation utilizes advanced phosphate technology to stabilize the aluminum pigment from reacting with water in waterborne coatings systems. The product is supplied in a granular version containing a low-foaming, non-ionic surfactant for easy dispersion directly into water. AQUAVEX contains 80% aluminum pigment, is low dusting and is virtually solvent-free. AQUAVEX AD has a pigment content of 75% and improves adhesion to substrate and clear coat. It is recommended that AQUAVEX AD granules are allowed to soak in plain water for no longer than 3 hours and always in an unsealed or vented container prior to being converted into the final ink.





### ALUMINUM PIGMENTS FOR SOLVENTBORNE COATINGS

Leafing and non-leafing aluminum pigments are commonly used in a variety of coatings including maintenance coatings, powder coatings, automotive coatings and traditional liquid coatings. Aluminum pigments bring value to these coatings by increasing their aesthetic value and by adding functional attributes to the finished coating film.

Leafing Aluminum Paste for Solventborne Coatings						
Family	Percentage Non-volatile by Weight	Minimum Percentage Leafing	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier	ASTM D962-86
STANDARD SERIES						
Extra Fine P	73.0	55	9	0.10	MS	Type II; Class A
Extra Fine A	65.0	55	12	0.10	MS	Type II; Class A
Stamford P	73.0	55	13	1.00	MS	Type II; Class B
Stamford A1	65.0	55	15	1.00	MS	Type II; Class B
Silvar A	65.0	55	20	15.00	MS	Type II; Class C
ETERNABRITE						
ETERNABRITE 651-1	72.0	80	7	0.10	MS	Type II; Class A
ETERNABRITE Premier 351	80.0	60	13	0.10	MS	Type II; Class A
ETERNABRITE 301-1	68.0	90	14	1.00	MS	Type II; Class B
ETERNABRITE Premier 255	74.0	70	15	0.10	MS	Type II; Class A
ETERNABRITE Premier 251	74.0	70	17	0.10	MS	Type II; Class A

Abbreviation: MS (Mineral Spirits)

Standard Series - Standard leafing grades are based on corn flake geometry. They are manufactured to offer economical solutions to the coatings formulator seeking to develop coatings with typical metallic leafing effects. These products are available in medium to fine particle size and are characterized by a broad particle size distribution range for good coverage.

ETERNABRITE - These leafing pastes are based on corn flake geometry manufactured to provide enhanced leafing characteristics.

ETERNABRITE Premier - Products based on silver dollar geometry offer stronger, brighter, and more specular leafing reflectance compared to the standard leafing grades.

Non-Leafing Aluminum Paste for Solventborne Coatings								
Family	Percentage Non-volatile by Weight	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier				
STANDARD SERIES								
Super Fine N	65.0	6	0.10	MS/HA				
Extra Fine N	65.0	7	0.10	MS/HA				
Extra Fine O	65.0	10	0.10	MS/HA				
L-270	65.0	12	0.10	MS/HA				
Lansford 243	65.0	14	1.00	MS/HA				
Stamford O	65.0	17	1.00	MS/HA				
Stamford Q	65.0	23	2.00	MS/HA				
A-2291FG	65.0	8	0.10	MS/HA				

Abbreviations: HA (High Aromatic); MS (Mineral Spirits)

Standard Series – A non-leafing series based on com flake geometry. It is ideally suited for use in industrial coatings where economics and typical metallic appearance is important. The metallic effects produced by this grade range from a muted silver to a standard silver appearance. The standard non-leafing pastes are available with particle sizes ranging from medium to extra fine. They are characterized by a relatively broad particle size distribution range for good coverage.



<sup>\*</sup>Maximum percentage retained 200 mesh

Corn Flake Aluminum Paste fo	or Solventborne Coa	tings		
Family	Percentage Non-volatile by Weight	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier
SPARKLE SILVER				
SPARKLE SILVER 7000-AR	64.0	7	0.10	MS/HA
SPARKLE SILVER 7500	64.0	11	0.10	MS/HA
SPARKLE SILVER 6246-AR	62.0	13	0.01	MS/HA
SPARKLE SILVER 5500	64.0	14	0.10	MS/HA
SPARKLE SILVER 5000-AR	64.0	14	0.10	MS/HA
SPARKLE SILVER 3333-AR	60.0	15	0.10	MS/HA
SPARKLE SILVER 5745	64.0	19	0.01	MS/HA
SPARKLE SILVER 5271-AR	64.0	19	0.01	MS/HA
SPARKLE SILVER 5245-AR	62.0	21	0.01	MS/HA
SPARKLE SILVER 3500 *	65.0	27	2.00	MS/HA
SPARKLE SILVER 3201-ST	65.0	28	1.00	MS/HA
SPARKLE SILVER 3000-AR	65.0	28	2.00	MS/HA
SPARKLE SILVER 3199-AR	60.0	29	2.00	MS/HA
SPARKLE SILVER 3166-AR	60.0	30	5.00	MS/HA
SPARKLE SILVER 3666	60.0	30	5.00	MS/HA
SPARKLE SILVER 3141-ST *	66.0	30	1.00	MS/HA
SPARKLE SILVER 3641 *	70.0	31	1.00	MS/HA
SPARKLE SILVER 3622	78.0	35	1.00	MS/HA
SPARKLE SILVER 3130-AR *	74.0	36	1.00	MS/HA
SPARKLE SILVER 3122-AR	78.0	36	1.00	MS/HA

Abbreviations: HA (High Aromatic); MS (Mineral Spirits)

SPARKLE SILVER - This series was developed with technology to polish the aluminum flake surface which combined with a controlled particle size distribution, can be utilized in many solventborne coatings applications. The wide range of particle sizes available allows formulation of high opacity, smooth patina metallic silver effects and tints through to highly sparkling effects.



<sup>\*</sup>Produced Globally \*\*Maximum percentage retained 200 mesh

Family	Percentage Non-volatile by Weight	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier
SILVER STAR				
SILVER STAR 010	70.0	10	0.01	MS/HA
SILVER STAR 012	70.0	12	0.01	MS/HA
SILVER STAR 015	70.0	15	0.10	MS/HA
SILVER STAR 018	70.0	18	0.10	MS/HA
SILVER STAR 022	75.0	22	0.10	MS/HA
SPARKLE SILVER Premier 695	75.0	12	0.01	MS/HA
SPARKLE SILVER Premier 572	70.0	14	0.01	MS/HA
SPARKLE SILVER Premier 516-AR	64.0	14	0.01	MS/HA
SPARKLE SILVER Premier 552	70.0	15	0.01	MS/HA
SPARKLE SILVER Premier 504-AR	70.0	15	0.01	MS/HA
SPARKLE SILVER Premier 554	70.0	16	0.01	MS/HA
SPARKLE SILVER Premier 404-AR	70.0	18	0.01	MS/HA
SPARKLE SILVER Premier 303-AR *	70.0	20	0.01	MS/HA
SPARKLE SILVER Premier 454	70.0	22	0.01	MS/HA
SPARKLE SILVER Premier 313-AR *	70.0	22	0.01	MS/HA
SPARKLE SILVER Premier 353 *	70.0	23	0.01	MS/HA
SPARKLE SILVER Premier 354	70.0	24	0.01	MS/HA
SPARKLE SILVER Premier 132-AR	78.0	24	0.10	MS/HA
SPARKLE SILVER Premier 055	0.08	34	0.10	MS/HA
SPARKLE SILVER ULTRA 7908	70.0	7	0.01	MS/HA
SPARKLE SILVER ULTRA 7807	73.0	9	0.01	MS/HA
SPARKLE SILVER ULTRA 6704	77.0	11	0.01	MS/HA
SPARKLE SILVER ULTRA 6756	72.0	12	0.01	MS/HA
SPARKLE SILVER ULTRA 6605	80.0	15	0.01	MS/HA
SPARKLE SILVER ULTRA 6555	75.0	17	0.01	MS/HA
SPARKLE SILVER Elite 008	70.0	8	0.01	MS/HA
PARKLE SILVER Elite 010	72.0	10	0.01	MS/HA
SPARKLE SILVER Elite 012	72.0	12	0.01	MS/HA
SPARKLE SILVER Elite 014	72.0	14	0.01	MS/HA
SPARKLE SILVER X-treme 15	72.0	15	0.01	MS/HA
SPARKLE SILVER X-treme 17	72.0	17	0.01	MS/HA
SPARKLE SILVER X-treme 19	72.0	19	0.10	MS/HA
SPARKLE SILVER X-treme 20	72.0	20	0.10	MS/HA

Abbreviations: HA (High Aromatic); MS (Mineral Spirits) \* Produced Globally

SILVER STAR - Designed to meet the high demands of our automotive coatings customers. The pigment's advanced silver dollar technology yields exceptional brilliance, expansive metal travel and very smooth patina. SILVER STAR offers excellent performance in OEM finishes in automotive interior coatings, wheels, parts and accessory coatings.

SPARKLE SILVER Premier - Engineered to have more uniform surfaces, rounder edges and tightly controlled particle size distributions. This unique silver dollar technology gives designers the possibility to create whiter, brighter and cleaner silver and polychromatic colors.

SPARKLE SILVER ULTRA - Very bright, lenticular pigments offering an exceptionally smooth patina and narrow particle size distribution. This allows the formulator to create very smooth, brilliant masstones, or clean, vibrant colors. This grade is designed for the stylist to raise the bar in metallic effects and creativity.

SPARKLE SILVER Elite - Finer, brighter metallic effects offering excellent face brightness with a deep flop and high gloss. Used to create brilliant, high-gloss masstone silver colors or clean and vibrant tints

SPARKLE SILVER X-treme - Allows for clean tint bases that boost chromatic effect. These pigments employ Silberline's advanced silver dollar technology that yields exceptional color and brilliance. It generates richness in metallic reflection across a wide range of viewing angles and offers excellent performance in automotive OEM finishes. It is ideal for use in refinish, wheel coatings, parts and accessories.

#### Liquid Metal Aluminum Paste for Solventborne Coatings Maximum Percentage Non-volatile D (50%) Percentage Retained Solvent Family by Weight Microns 325 Mesh Carrier SPARKLE SILVER ULTRA SPARKLE SILVER ULTRA Liquid Metal 011 65.0 11 0.01 MS/HA SPARKLE SILVER ULTRA Liquid Metal 018 60.0 18 0.01 MS/HA SPARKLE SILVER ULTRA Liquid Metal 020 65.0 20 0.01 MS/HA SPARKLE SILVER Elite Liquid Metal 011 70.0 11 0.01 MS/HA SPARKLE SILVER Elite Liquid Metal 015 65.0 0.01 MS/HA 15

Abbreviations: HA (High Aromatic); MS (Mineral Spirits)

SPARKLE SILVER ULTRA Liquid Metal - Producing a brilliant sheen with no visible particles. These pigments provide the appearance of pure metals such as brushed aluminum, polished steel or anodized aluminum. Delivering a powerful one-two punch—the look and appearance of vacuum metalized flake with the application benefits of conventional aluminum pastes. These pigments also offer a bright, highly-polished reflective surface with little or no grain, narrow particle size distribution and smooth patina. They are ideal for automotive interiors, wheel coatings, trim and accessories, and specialty applications.

SPARKLE SILVER Elite Liquid Metal - The flakes of the Elite Liquid Metal series are brighter, providing significantly more hiding than the SPARKLE SILVER ULTRA Liquid Metal series. These fine silver dollar milled aluminum flakes with a highly polished surface can be formulated for use within a multitude of coatings ranging from automotive OEM, refinish, interior, wheel coatings, 3C and general industrial.

SILBERCOTE Resin Treated Aluminum Paste						
Family	Percentage Non-volatile by Weight	D (50%) Microns	Solvent Carrier	Surface Treatment		
Y Series						
SILBERCOTE 516-20Y	55.0	14	MS/HA	Acrylic Polymer		
SILBERCOTE 5245-20Y	50.0	21	MS/HA	Acrylic Polymer		
Z Series						
SILBERCOTE 7908-10Z	55.0	8	MS/HA	Acrylic Polymer		
SILBERCOTE 303-20Z	55.0	20	MS/HA	Acrylic Polymer		
SILBERCOTE 132-10Z	60.0	24	MS/HA	Acrylic Polymer		
SILBERCOTE 3641-10Z	61.0	31	MS/HA	Acrylic Polymer		
SILBERCOTE Ultra 011LM-20Z	50.0	11	MS/HA	Acrylic Polymer		
SILBERCOTE Ultra 020LM-20Z	50.0	20	MS/HA	Acrylic Polymer		

Abbreviations: HA (High Aromatic); MS (Mineral Spirits)

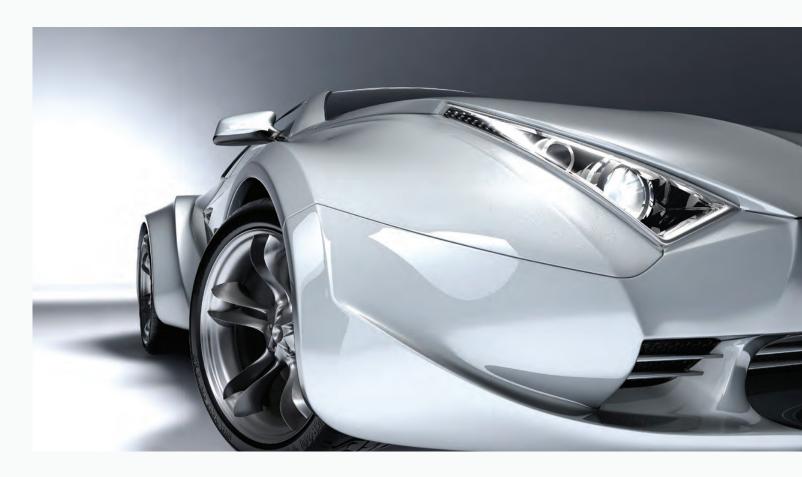
SILBERCOTE Y and Z - Resin treated pigments have been created to provide non-leafing aluminum pigments with improved resistance to acids and alkalis, making them suited for automotive interior coatings and parts. The coating on the very bright pigments makes them less conductive. The surface treatment also improves the spray characteristics.



Degradation Resistant Alumi	num Paste for Solvent	borne Coatings		
Family	Percentage Non-volatile by Weight	D (50%) Microns	Maximum Percentage Retained 325 Mesh	Solvent Carrier
TUFFLAKE				
TUFFLAKE 5950	70.0	11	0.01	MS/HA
TUFFLAKE 4700	70.0	13	0.01	MS/HA
TUFFLAKE 4615	70.0	15	0.01	MS/HA
TUFFLAKE 3650	78.0	15	0.01	MS/HA
TUFFLAKE 3700	76.0	15	0.01	MS/HA
TUFFLAKE 3645	78.0	16	0.01	MS/HA
TUFFLAKE 3120-AR	78.0	17	0.01	MS/HA
TUFFLAKE 3620	78.0	18	0.01	MS/HA
TUFFLAKE 2222-AR	82.0	35	0.10	MS/HA
TUFFLAKE Premier				
TUFFLAKE Premier 010	70.0	10	0.01	MS/HA
TUFFLAKE Premier 125	72.0	12	0.01	MS/HA
TUFFLAKE Premier 018	78.0	18	0.01	MS/HA
TUFFLAKE Premier 024	78.0	24	0.10	MS/HA

Abbreviations: HA (High Aromatic); MS (Mineral Spirits)

TUFFLAKE - Degradation resistant pigments developed to be compatible with newer paint application systems. Very high shear can be experienced during application which can lead to a color shift due to breaking and deforming of individual aluminum flakes. Our TUFFLAKE line of circulation resistant pigments is specifically engineered to withstand these mechanical forces and maintain their targeted appearance.



### **ALUMINUM PIGMENTS FOR POWDER COATINGS**

The following product families are designed to provide value to the powder coatings manufacturer based on performance in the finished powder coating. The products provide compatibility across a full range of powder coating types and support the demands of virtually any application.

Dedusted Flake (DF) Series				
Family	Percentage Non-volatile by Weight	D (50%) Microns	Surface Treatment	Application
DF SERIES				
DF-554	99.6	16	N/A	Bonding
DF L-520AR	99.6	20	N/A	Bonding

SILVET Series				
Family	Percentage Non-volatile by Weight	D (50%) Microns	Carrier	Application
SILVET LEAFING				
SILVET 210-20-J *	99.0	15	Aldehyde	Extrusion
SPARKLE SILVET NON-LEAFING				
SPARKLE SILVET 790-20-P	98.5	45	Acrylic	Extrusion
SPARKLE SILVET 960-20-J	99.0	14	Aldehyde	Extrusion
SPARKLE SILVET 880-20-J	99.0	28	Aldehyde	Extrusion
SPARKLE SILVET 790-20-J	99.0	45	Aldehyde	Extrusion
SPARKLE SILVET 960-25-E	98.5	14	Polyolefin	Extrusion
SPARKLE SILVET 960-30-E1*	98.5	14	Polyolefin	Extrusion
SPARKLE SILVET 880-20-E	98.5	28	Polyolefin	Extrusion
SPARKLE SILVET 790-20-E	98.5	35	Polyolefin	Extrusion
SPARKLE SILVET 790-30-E1*	98.5	44	Polyolefin	Extrusion

<sup>\*</sup> Produced Globally

SILVET - Dry, non-dusting granular form for ease of handling and dispersion when added to powder coatings by the extrusion method. The SILVET granules are available in a wide range of particle sizes, in leafing and non-leafing types and with either synthetic aldehyde, acrylic or polyolefin carrier resins. The product can be applied by electrostatic or tribo application. Care must be taken during extrusion and micronizing stages to avoid damage to the aluminum particles which can reduce brightness and sparkle.



Vacuum Metalized Pigments				
Family	Percentage Non-volatile by Weight	D (50%) Microns	Solvent Carrier*	Passivation
STARBRITE				
STARBRITE 6108-EAC	10.0	8	EAC	-
STARBRITE 2180-EAC	18.0	10	EAC	-
STARBRITE 4102-EAC	10.0	12	EAC	-
STARBRITE 5102-EAC	10.0	12	EAC	-
STARBRITE Reveal				
STARBRITE Reveal 4102-EAC	10.0	12	EAC	-
STARBRITE Reveal AQ 4172-PA	17.0	12	IA	PHS/SF
STARBRITE Reveal AQ 4172-PM	17.0	12	GE/PM	PHS/SF

Abbreviations: EAC (Ethyl Acetate); GE (Glycol Ether); IA (Isopropyl Alcohol); PHS (Phosphate); SF (Surfactant); PM (1-Methoxy - 2-Propanol)

STARBRITE - Unique characteristics enable the formulator to achieve a smooth, mirror-like metallic effect with a highly-reflective, brilliant finish due to its exceptionally high surface area and aspect ratio. These products are supplied as 10% dispersion in ethyl acetate solvent, with certain other solvents available upon special request. STARBRITE Reveal offers broader compatibility and a greener manufacturing process.

STARBRITE Reveal AQ - Allows for mirror-like waterborne coatings to be produced. Good stability and compatibility are possible.



<sup>\*</sup> Other carrier solvents are available.

Aluminum Pigments for Powder Co	oatings			
Family	Percentage Non-volatile by Weight	D (50%) Microns	Surface Treatment	Application
SILBERCOTE PC				
SILBERCOTE PC E-3087	99.0	13	Silica	Dry blend/Bonding
SILBERCOTE PC-8153X	99.0	15	Silica	Dry blend/Bonding
SILBERCOTE PC-8602X	99.0	16	Silica	Dry blend/Bonding
SILBERCOTE PC-6222X	99.0	20	Silica	Dry blend/Bonding
SILBERCOTE PC-6792X	99.0	26	Silica	Dry blend/Bonding
SILBERCOTE PC-4852X	99.0	33	Silica	Dry blend/Bonding
SILBERCOTE PC-3331X	99.0	36	Silica	Dry blend/Bonding
SILBERCOTE PC-3101X	99.0	37	Silica	Dry blend/Bonding
SILBERCOTE PC-1291X	99.0	47	Silica	Dry blend/Bonding
SILBERCOTE PC-4361X	99.0	33	Silica	Dry blend/Bonding
SILBERCOTE PC-1341X	99.0	47	Silica	Dry blend/Bonding
SILBERCOTE PC-010XS	99.0	10	Advanced Silica	Dry blend/Bonding
SILBERCOTE PC-014XS	99.0	14	Advanced Silica	Dry blend/Bonding
SILBERCOTE PC-020XS	99.0	20	Advanced Silica	Dry blend/Bonding
SILBERCOTE PC-036XS	99.0	36	Advanced Silica	Dry blend/Bonding
SILBERCOTE PC-055XS	99.0	55	Advanced Silica	Dry blend/Bonding

 $\textbf{SILBERCOTE Powder Coating X-High-performance, free-flowing aluminum pigment powder designed for electrostatic spray application. The individual pigment powder designed for electrostatic spray application. The individual pigment powder designed for electrostatic spray application. The individual pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application. The individual pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application. The individual pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for electrostatic spray application and the pigment powder designed for el$ aluminium flakes are coated with a uniform layer of silica which protects the aluminium particle from moisture and chemical degradation. These products are suitable for dry blending or bonding methods.

SILBERCOTE Powder Coating XS - Treated with an advanced proprietary silica surface encapsulation for use in demanding applications. The advanced treatment provides the highest degree of surface protection to the aluminium providing stability to harsh chemical environments such as alkali, acid, humidity, mortar, etc. These products are provided in the form of a free-flowing powder and are suitable for either dry blending or bonding methods.



Acrylic Coated Powder Coating Series				
Family	Percentage Non-volatile by Weight	D (50%) Microns	Surface Treatment	Application
SILBERCOTE PC				
SILBERCOTE PC7166Z	98.5	17	Acrylic	Dry blend/Bonding
SILBERCOTE PC1303Z	99.0	46	Acrylic	Dry blend/Bonding

SILBERCOTE PCZ – Based on a proprietary polymer encapsulation technology, these products provide an alternative to silica encapsulated grades. They exhibit a better electrostatic response than inorganic treatments.



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